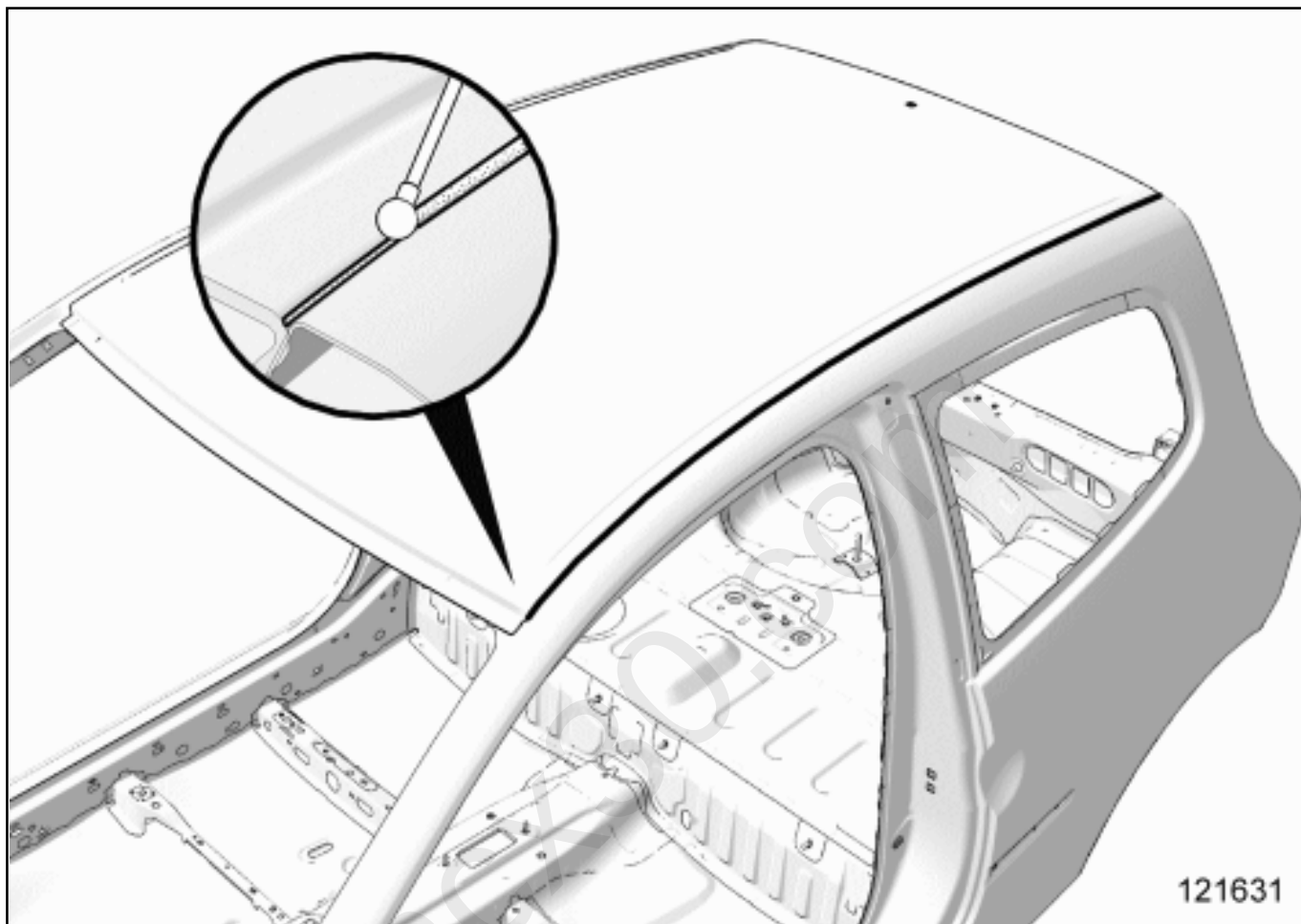


1)APPLYING FINISHING PRODUCT

Prime the side bonding areas.



Apply a finishing seal, to the side bonding areas.

Scrape off the surplus adhesive before it dries using the Levelling tool for bodywork seal (Car. 1786) .



Repair-40x01x30x01-02x21-1-1-1.xml



CONNECTIONS BY RIGID BONDING WITH CRIMPING: DESCRIPTION

Special tooling required

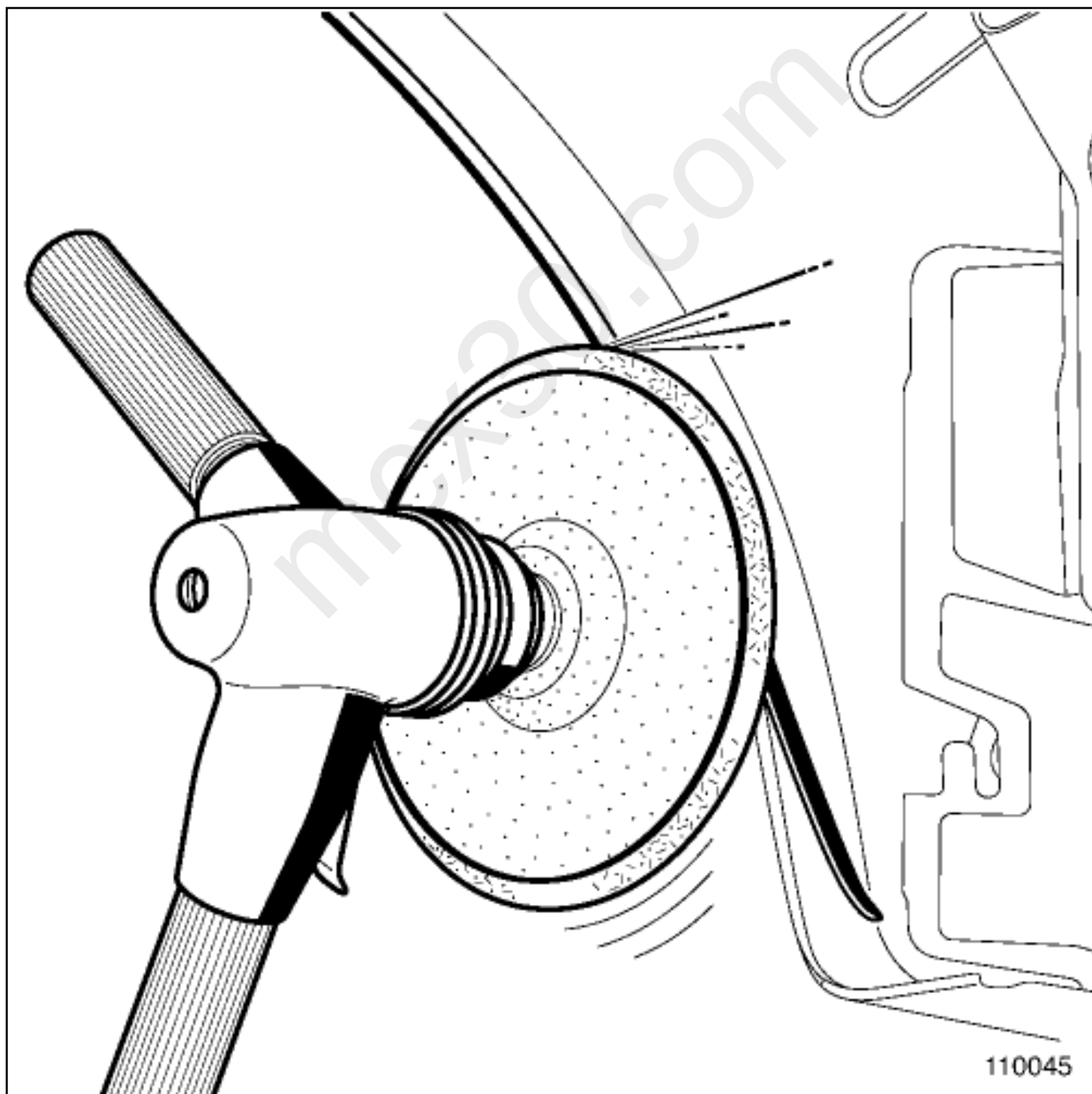
Pliers for uncrimping door panels.

Car. 1657

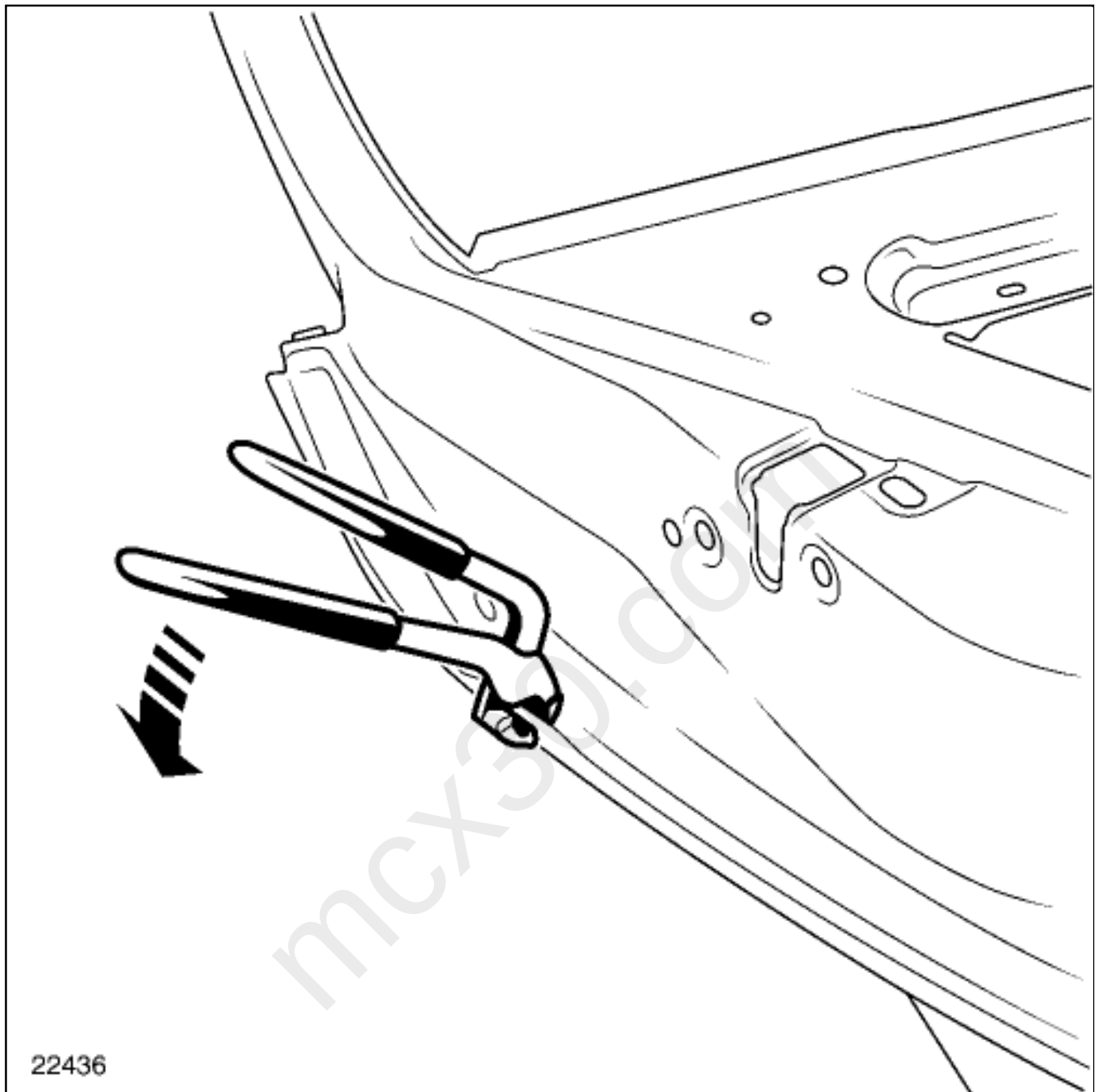
1. DISASSEMBLY

1- DECRIMPING

There are two methods for decrimping a component.



Grind down the folded edge of the component crimp.



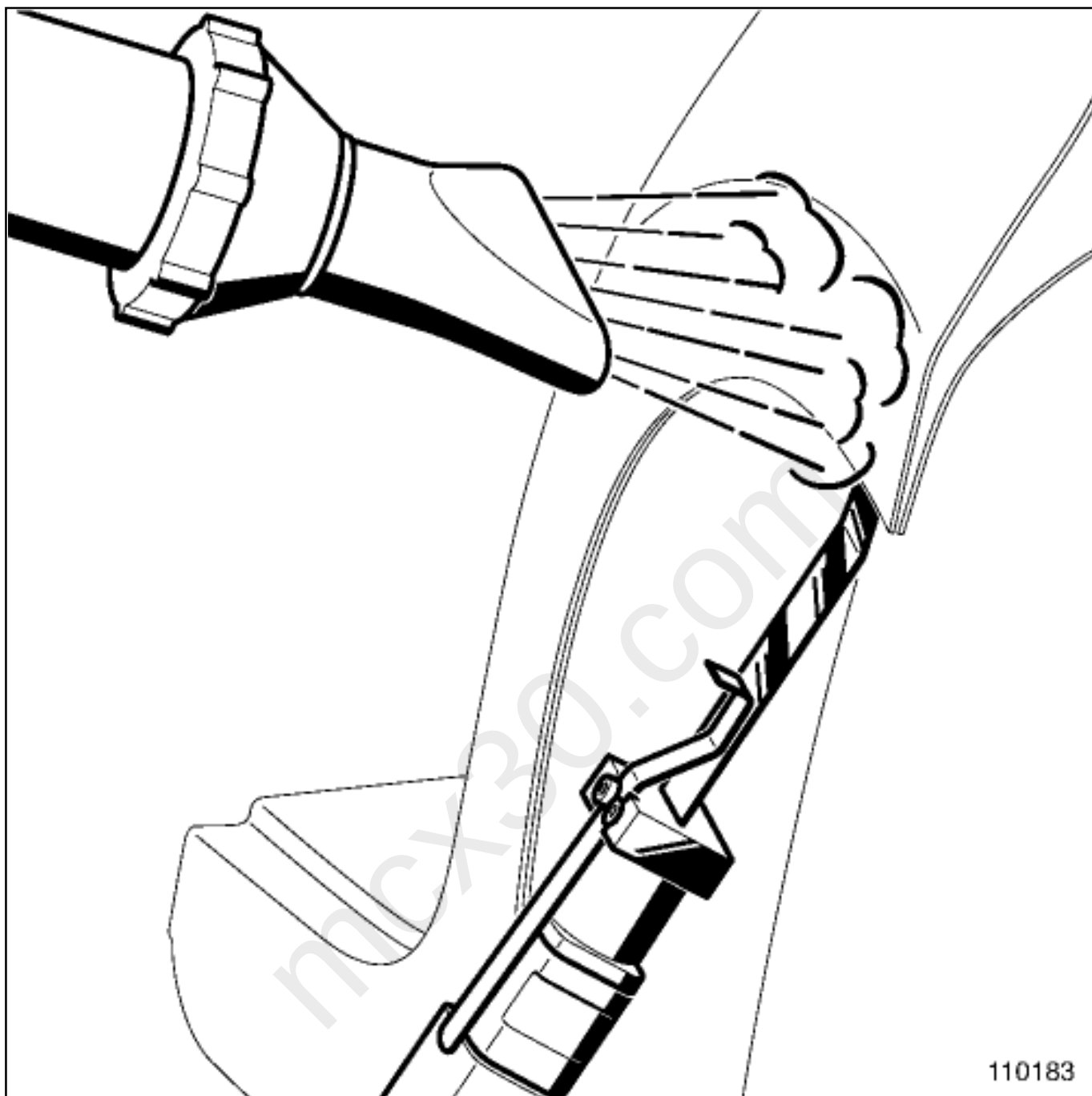
Remove the component using the Pliers for uncrimping door panels. (Car. 1657) .

Note:



It is forbidden to use the grinder on aluminium components when there is no extraction and filtration system specifically for aluminium.

2- REMOVING



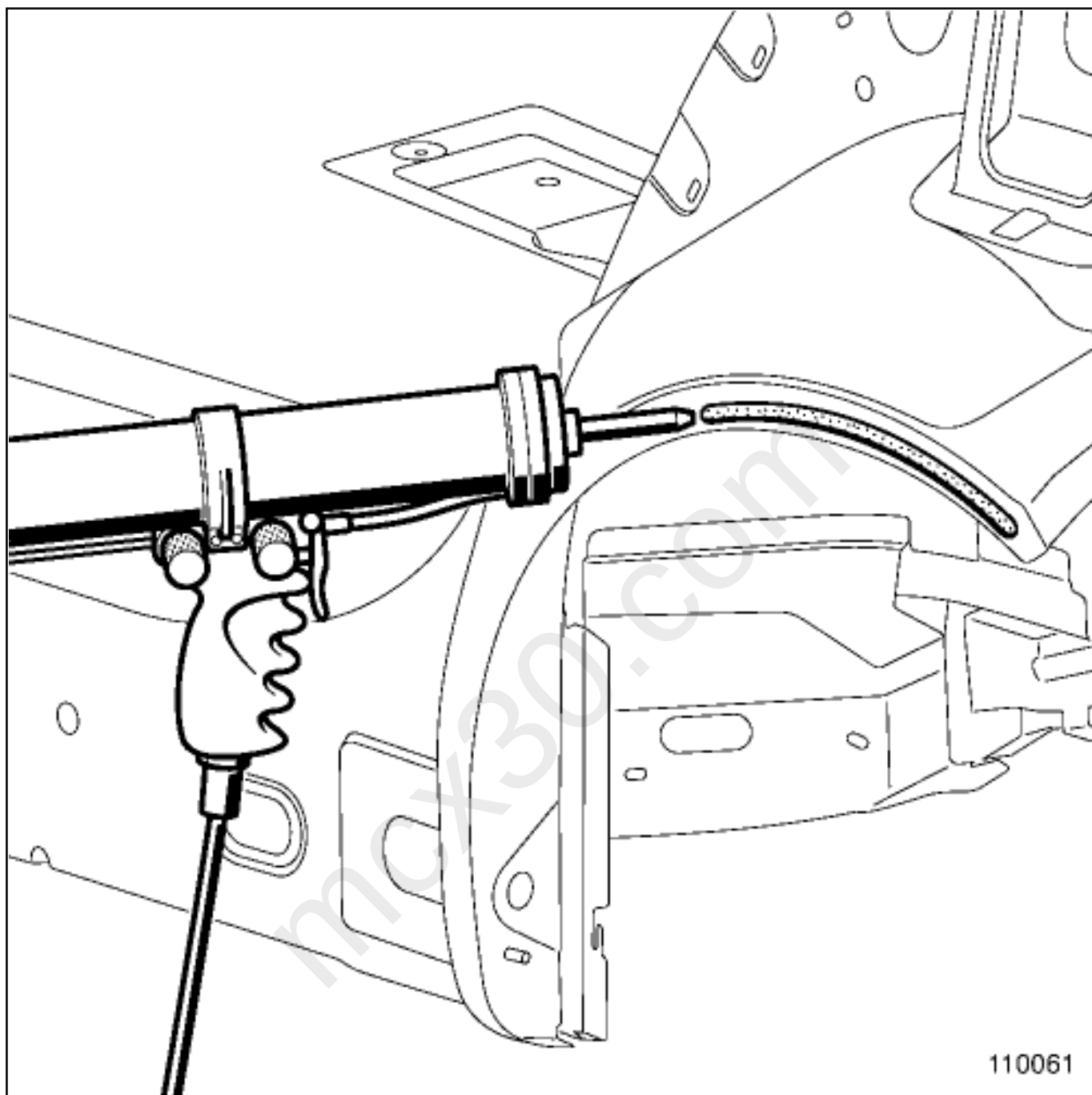
Detach whilst simultaneously heating using a heat stripper.

3- SCOURING

Scour the adhesive residue on the component. [\(see 05B, Equipment and Tools, Tools for scraping rigid adhesives and paint: Use\)](#) .

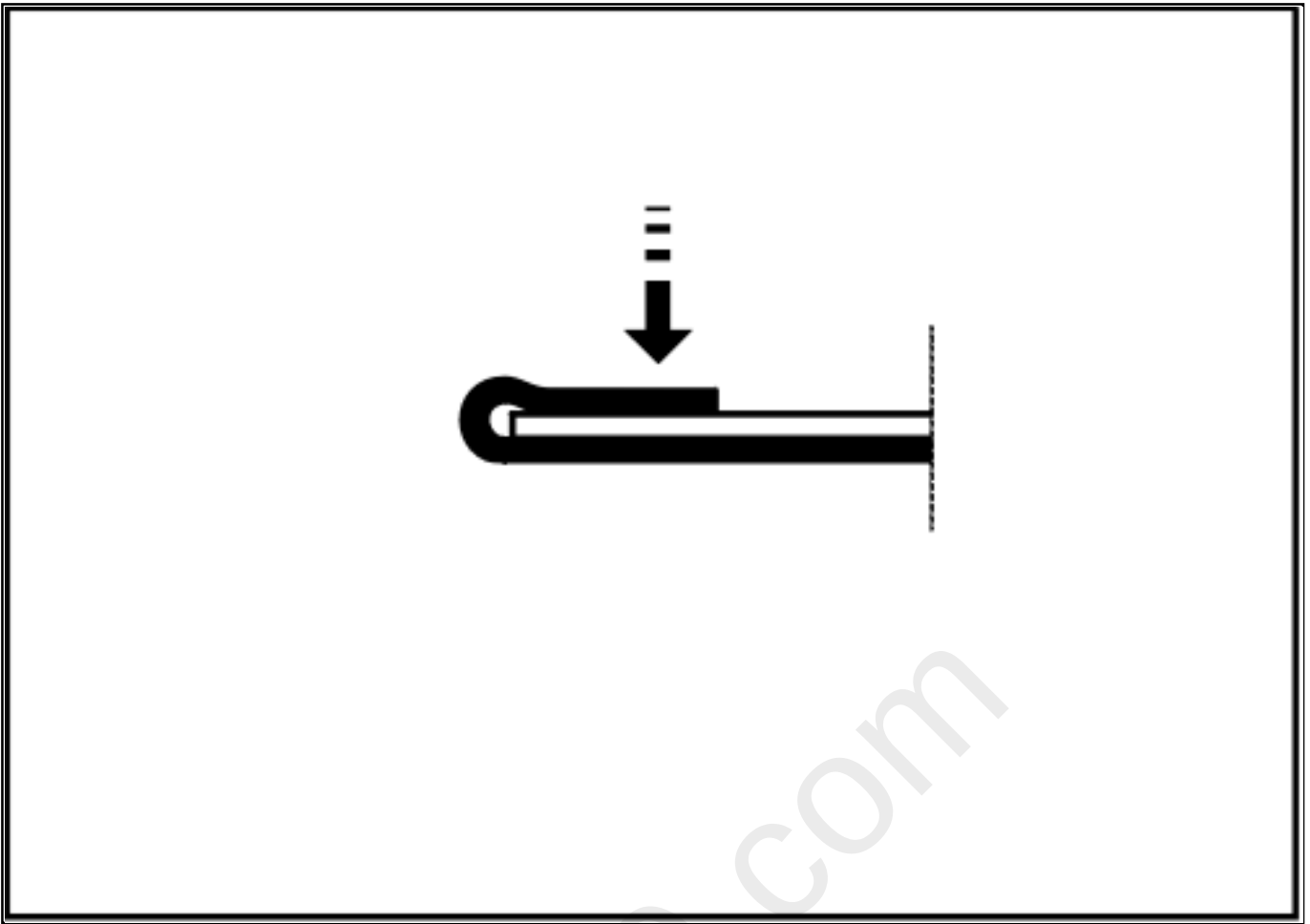
2. ASSEMBLY

1- BONDING



Apply the cement bead([see 40F, Bonded connections, Connections by rigid bonding: Description](#)) .

2- CRIMPING



Crimp the component into the shape of a water drop, taking care not to crush the folded edge.

3- FINISHING